

Date: Thursday, 21/08/2008 5:13:05 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING PLATE		
Job Number	: 41563					
Estimate Number	: 13473					
P.O. Number	:			Part Number	: PB6743001171	
This Issue	: 21/08/2008		S.O. No. :	Drawing Number	: B6743001 P.11/ P.27	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: B1	
Previous Run	: 41210			Material	:	
Written By	:			Due Date	: 18/09/2008	
Checked & Approved By	: <u>JLD 088.22</u>			Qty:	250	Um: Each
Comment	: Est Rev:A 08-07-17 new issue DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6A1000W125	6061T6 ANGLE 1.00 x 1.00 x .125W
		Comment: Qty.: 0.0875 f(s)/Unit Total : 21.8663 f(s) 6061T6 ANGLE 1.00 x 1.00 x .125W <u>06287 BFI 41418</u> batch: <u>M109057</u> <u>SAD</u> <u>08/09/02</u>
2.0	BAND SAW	BAND SAW
		Comment: BAND SAW 1- cut as per dwg PB67-43001 2- deburr <u>N/A</u> <u>08/09/02</u>
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE Comment: CONVENTIONAL MILLING MACHINE 1- drill holes as per dwg PB67-43001 <u>Done at metec</u> <u>8/08/02</u>
4.0	QC6	INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP <u>508/08/02</u> <u>+261</u> <u>centers</u>
5.0	MS21075L3	Nutplate Comment: Qty.: 1.0000 Each(s)/Unit Total : 250.0000 Each(s) Nutplate batch: <u>M109068</u> <u>8/08/02</u>
		<u>71A issue 9/0</u> <u>7/27</u> <u>metec</u> <u>C 208/09/02 250</u> <u>71B record + inspect attached c+c</u> <u>8/08/02</u> <u>261</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

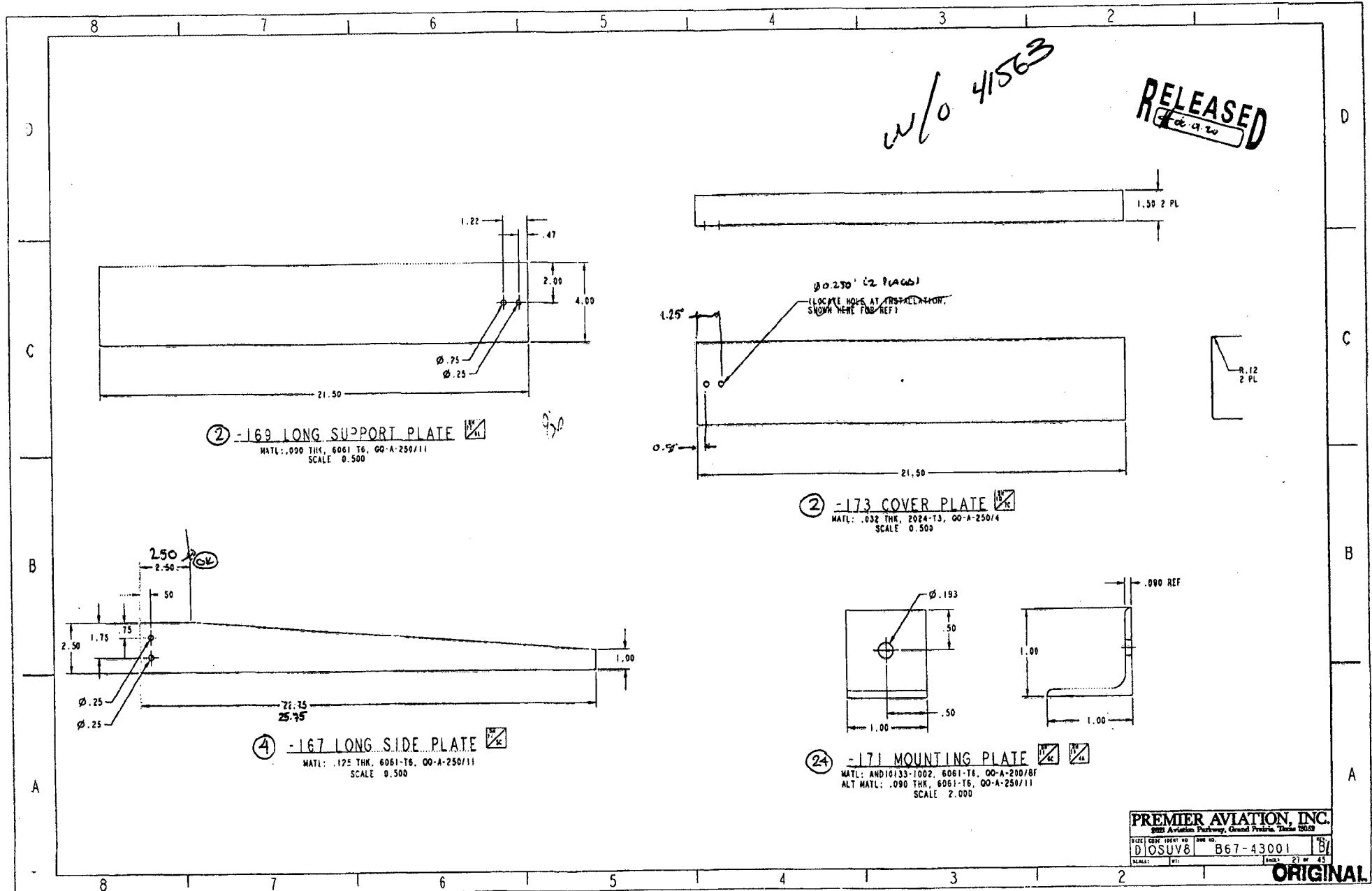
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREMIER AVIATION, INC.
 2000 Aviation Parkway, Grand Prairie, Texas 75050
 SIZE: CONF. (REV. NO. 00010. DUE TO:
 D10SUV6 B67-43001 B
 SCALE: 1:1
 DATE: 21 M 45

ORIGINAL

**CERTIFICATE OF CONFORMITY****SOLD TO:**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
261	B67-043001 171	Mounting Plate B41563	7127

MATERIAL: supplied by DART M6051T6A1000W125 M109057

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Shigi Walz".

A handwritten signature in black ink, appearing to read "Shigi Walz".

Vankleek Hill, September 25, 2008